

New Construction - General Instructions

TECHNIQUES FOR HARDBOARD AND WOOD SIDINGS

For a new construction exterior, always prepare the area so the Fypon products can be fastened securely to the sidewall surface. Apply plywood or oriented strandboard (OSB) sheathing where the millwork will be installed.

Apply a moisture-resistant house wrap material to the sheathing material as per the manufacturers recommendations before installing millwork.

PILASTERS

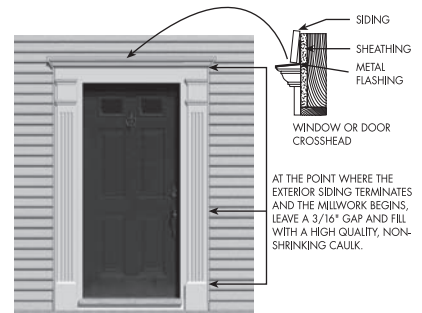
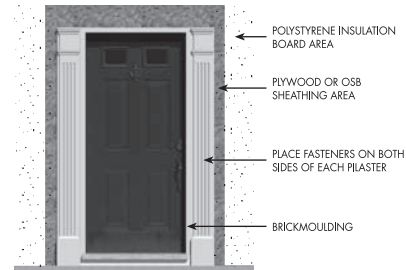
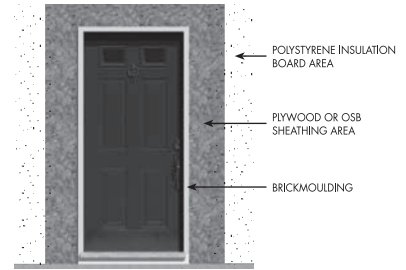
On the back of both Pilasters, apply a 1/4" bead of PL Premium Adhesive around the outside perimeter. Place Pilasters in position (right Pilaster on right side, etc.), aligning the edges of the Pilasters flush with the top and sides of the brickmoulding. Fasten millwork using PL Premium Adhesive and noncorrosive fasteners.

NOTE: If Pilasters need trimming, cut from the base only. Never cut the top of a Pilaster.

IMPORTANT: If a storm door is being installed — keep the brickmould in place and mount the storm door securely to the wooden brickmoulding. However, if desired and a storm door is not to be installed, the wooden brickmould material may be removed.

CROSSHEADS

To prevent water entry behind the millwork, all window or door Crossheads must be flashed, preferably with metal flashing. This is standard building construction. Do not caulk behind the Crosshead in lieu of flashing.



USING CORROSION-RESISTANT FASTENERS AND PL PREMIUM ADHESIVE
 Always use corrosion-resistant mechanical fasteners (nails or screws) and PL Premium Adhesive when installing Fypon products. This combination provides a secure, long lasting bond. Countersink all fasteners about 1/8 inch and fill with exterior grade white spackle. If desired, sand any minor imperfections and topcoat with a quality exterior latex or oil base paint. Fypon exterior millwork installations should be finished using a quality, exterior grade silicone caulk to prevent water infiltration behind siding, windows and doors. Some exterior millwork installations, in particular new construction (before siding is applied) may require a J-channel and/or flashing to prevent water infiltration. Installers must determine which installation technique is best for the specific situation.

IMPORTANT:
 Please read these installation guidelines thoroughly before beginning installation. Please note that these guidelines are provided only to assist with the installation of Fypon mouldings and millwork products. Modified procedures may be required in order to meet specific situations, unique applications and local building codes. The manufacturer does not under any circumstances warrant the installation of its products. Be sure to wear appropriate protective clothing, gloves and safety glasses when working with any tools. Installer should check for and relocate all electrical wiring within the proposed installation area, as needed (be sure to disconnect all electric power before working with any electrical wiring and follow all applicable local electrical codes and safety procedures).